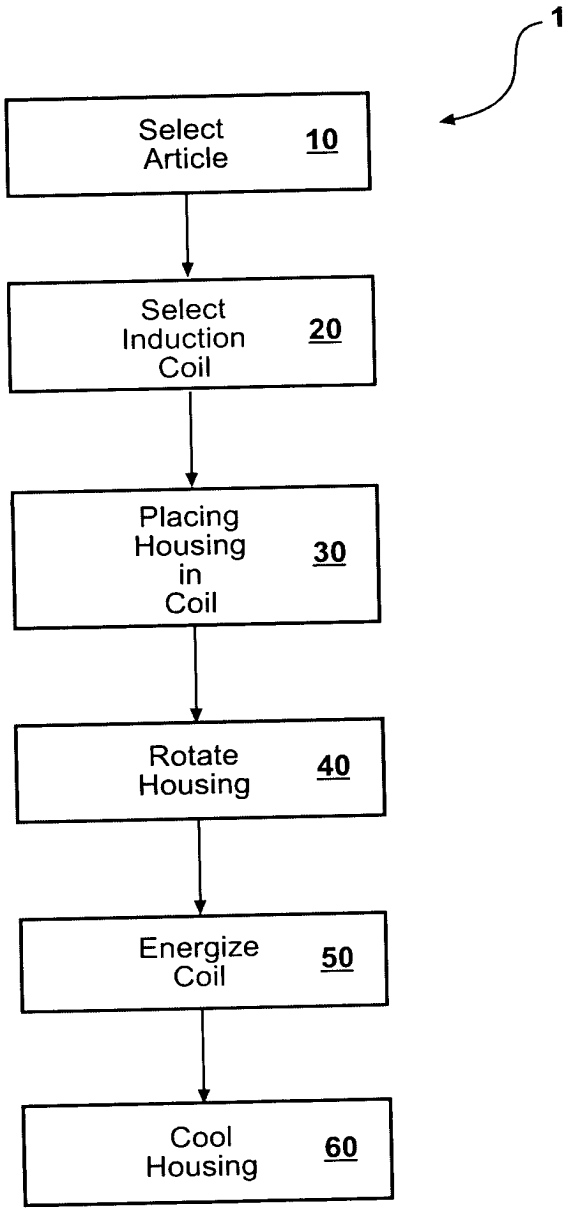

1
Select Article 10
Select Induction Coil 20
Placing Housing in Coil 30
Rotate Housing 40
Energize Coil 50
Cool Housing 60

FIG - 1

FIG - 2

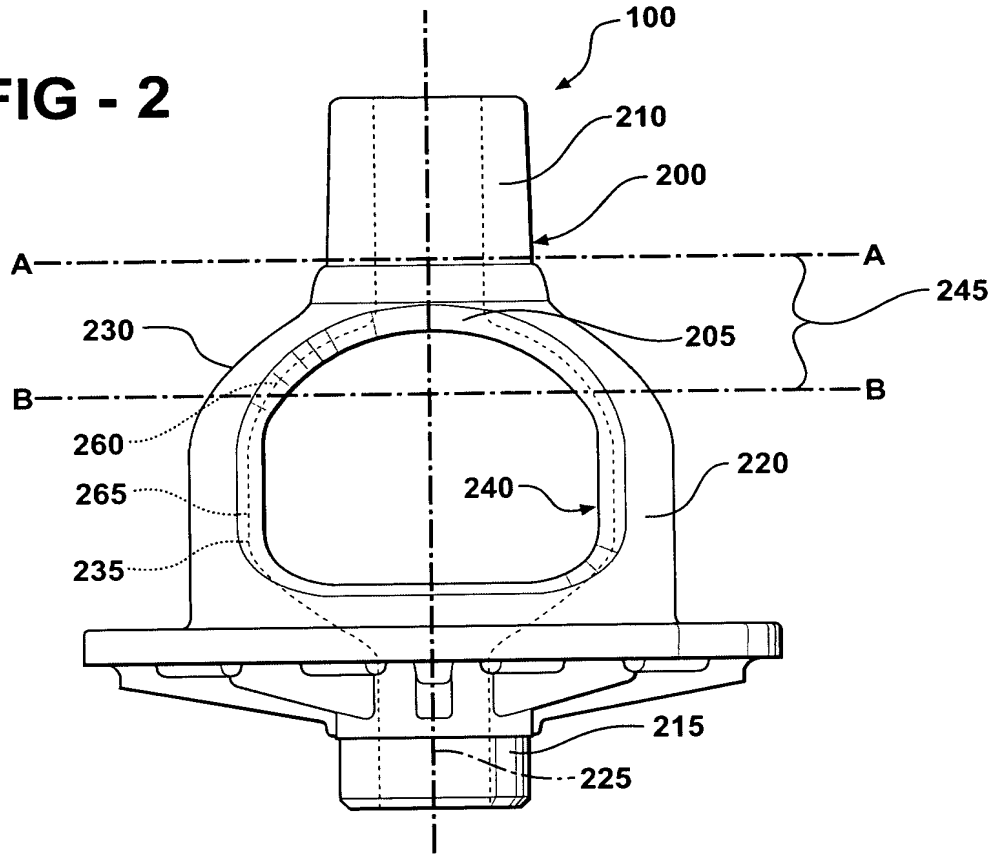

100
210
200
A
A
245
230
205
B
B
260
240
220
265
235
215
225

FIG - 3

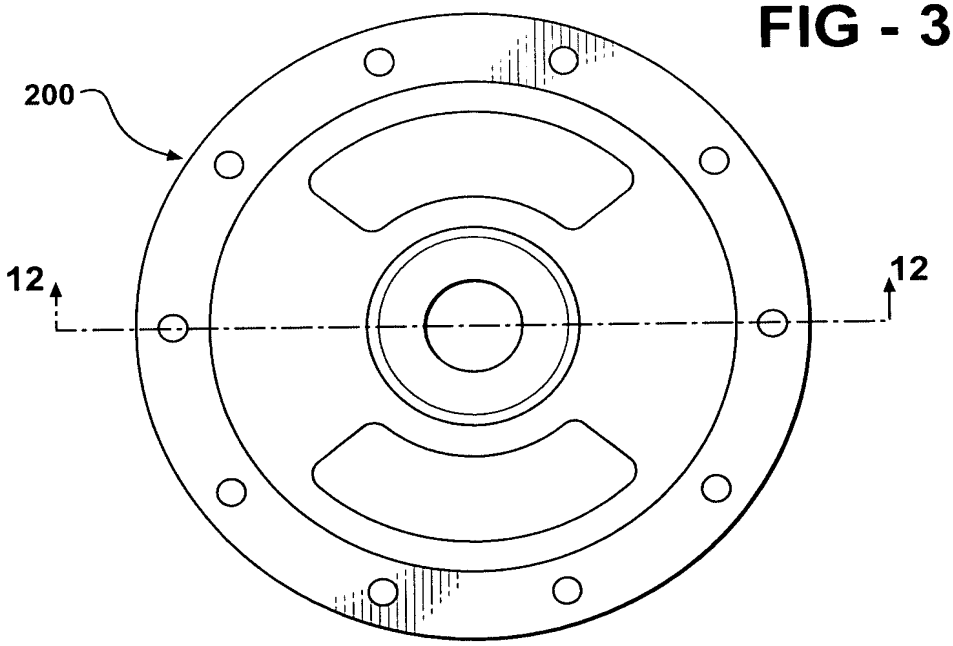
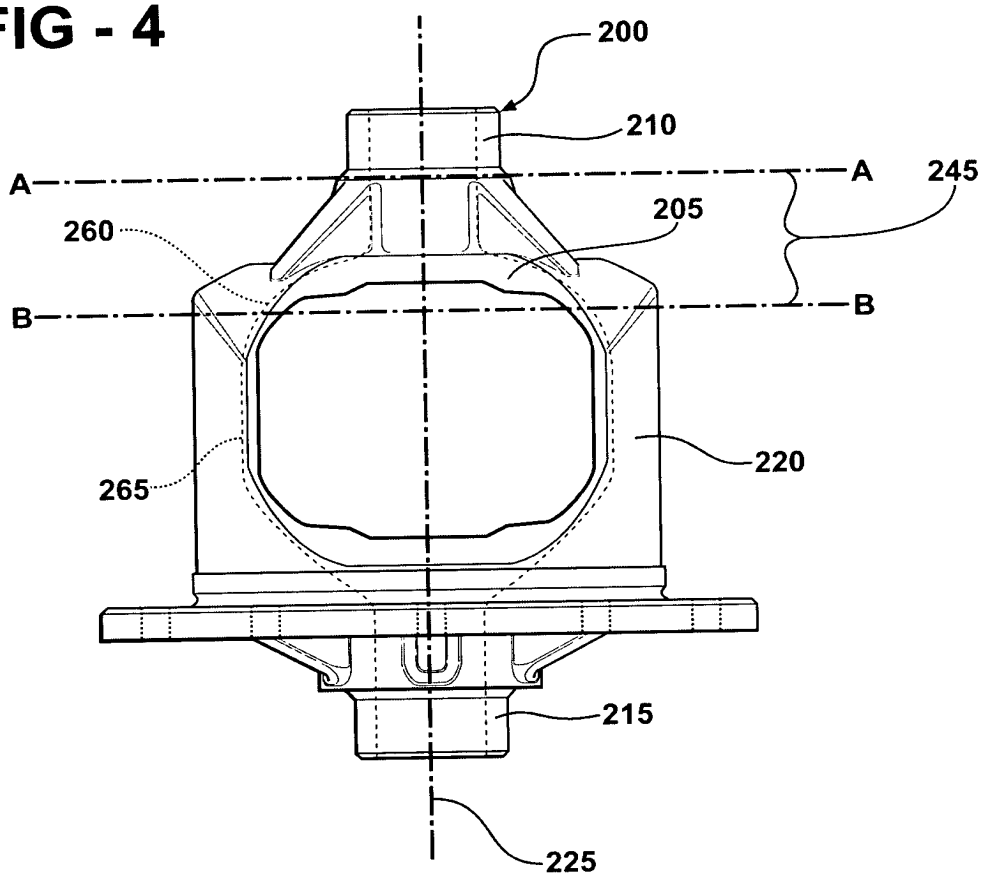

200
12
12

FIG - 4



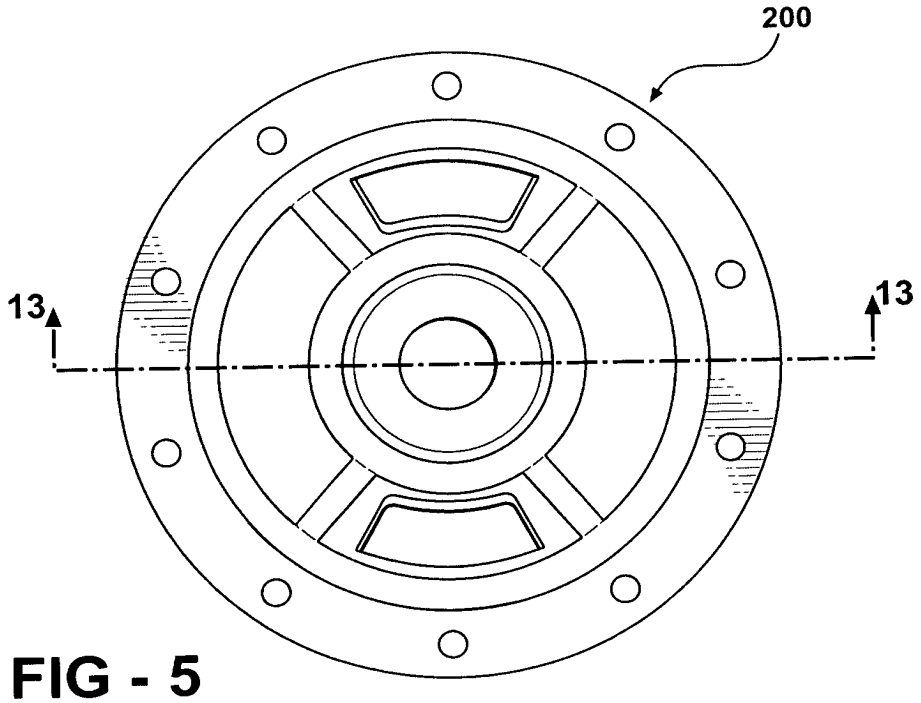


FIG - 5

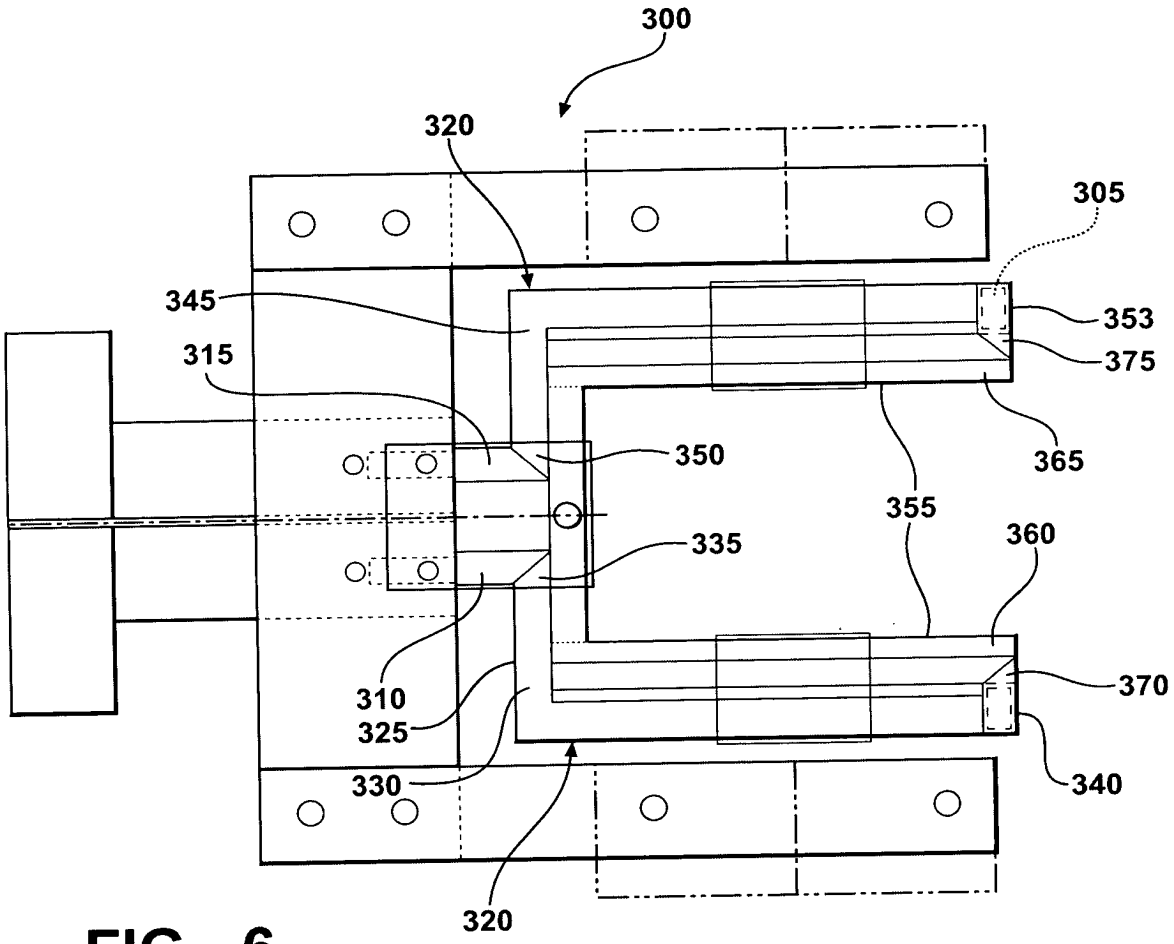

300
320
305
345
353
315
375
350
365
355
335
360
310
370
325
330
340
320

FIG - 6

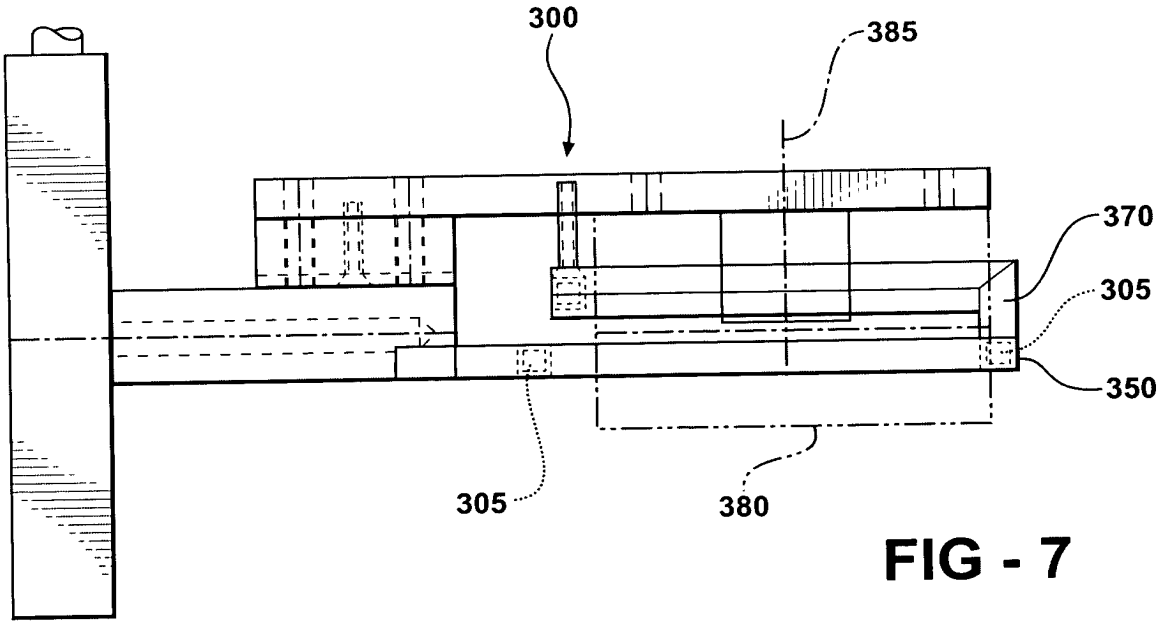

300
385
370
305
350
305
380

FIG - 7

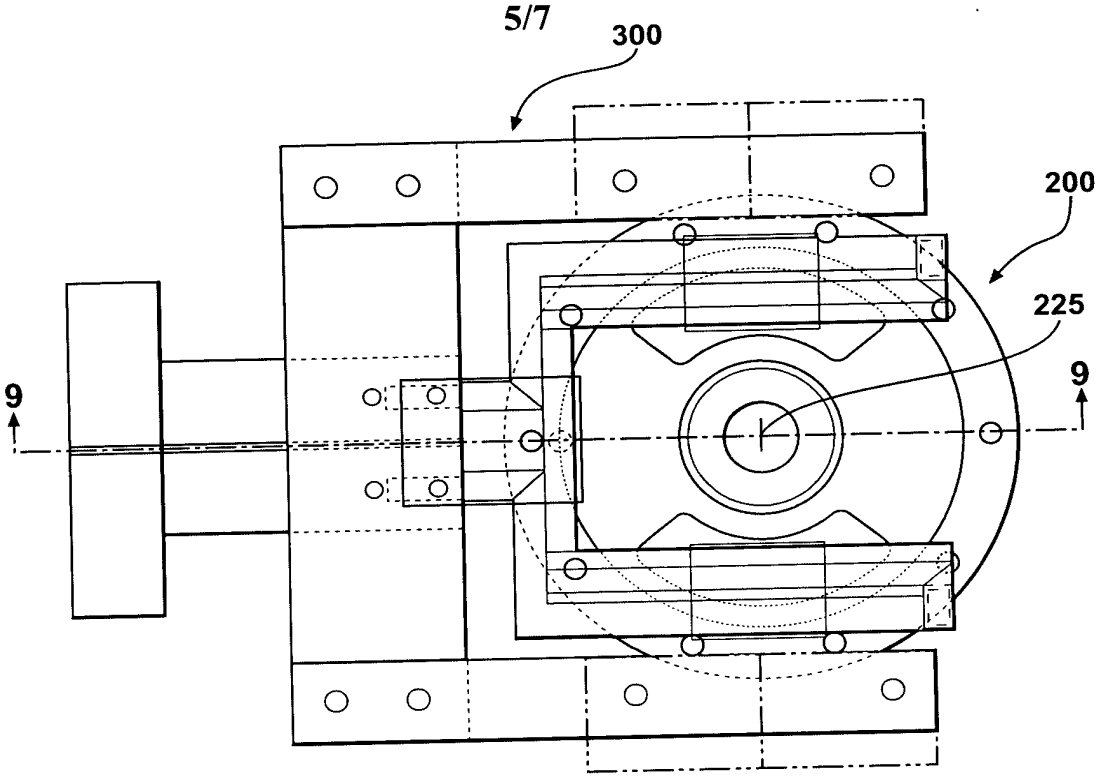


FIG - 8

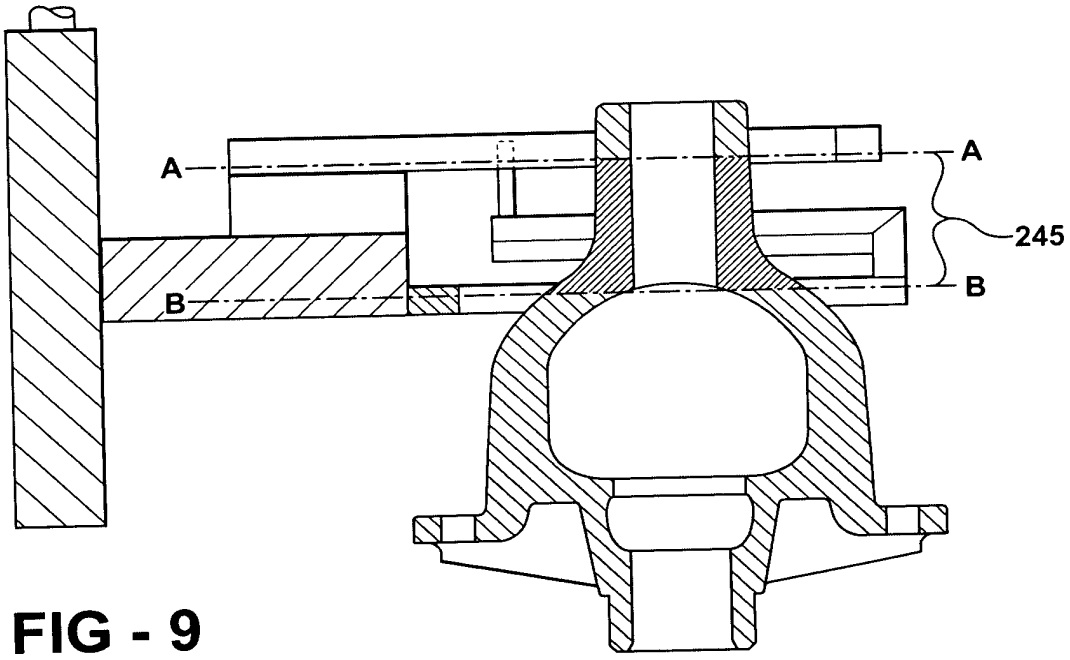


FIG - 9

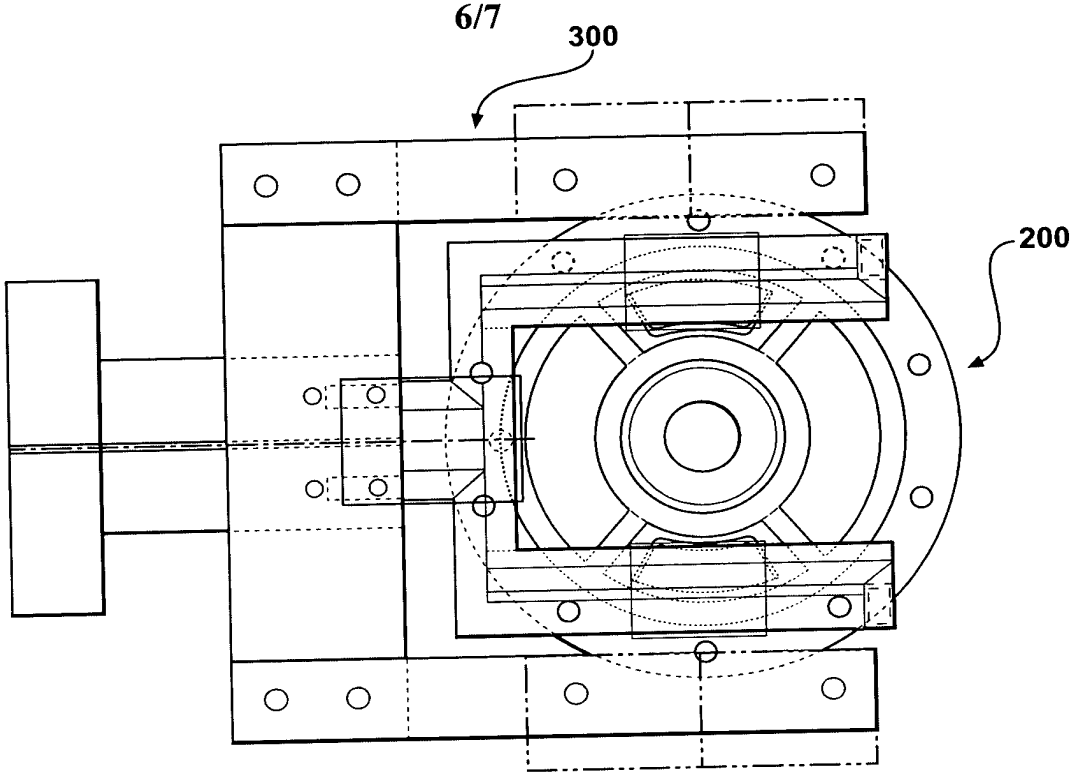


FIG - 10

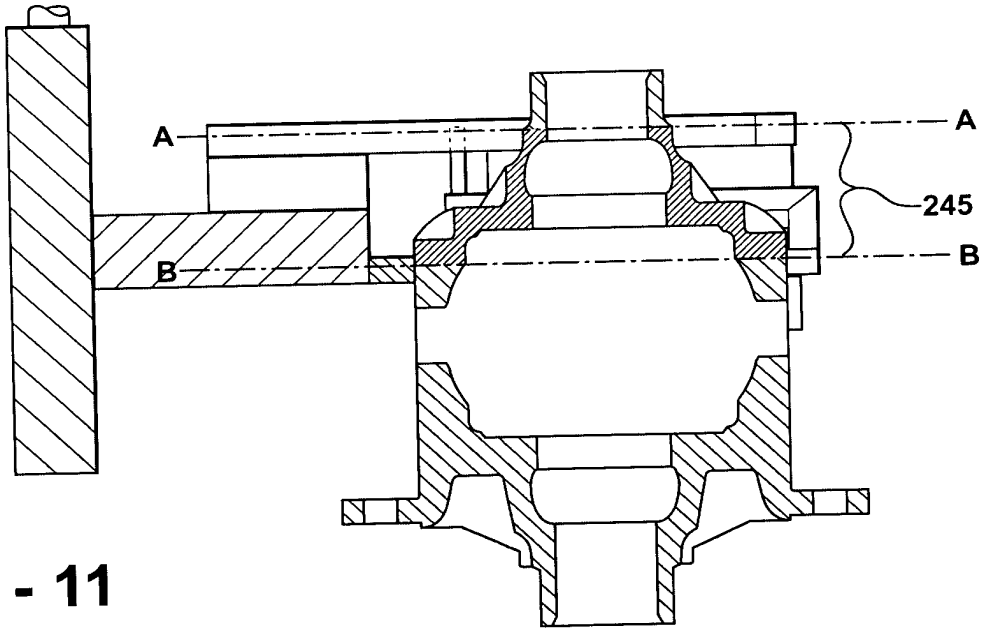


FIG - 11

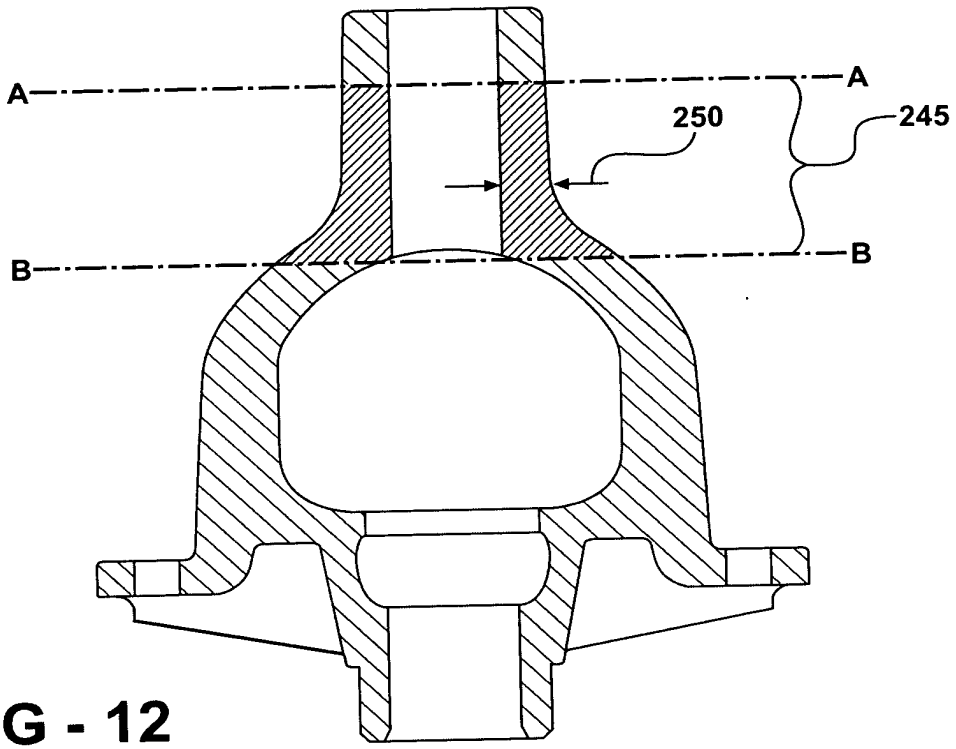


FIG - 12

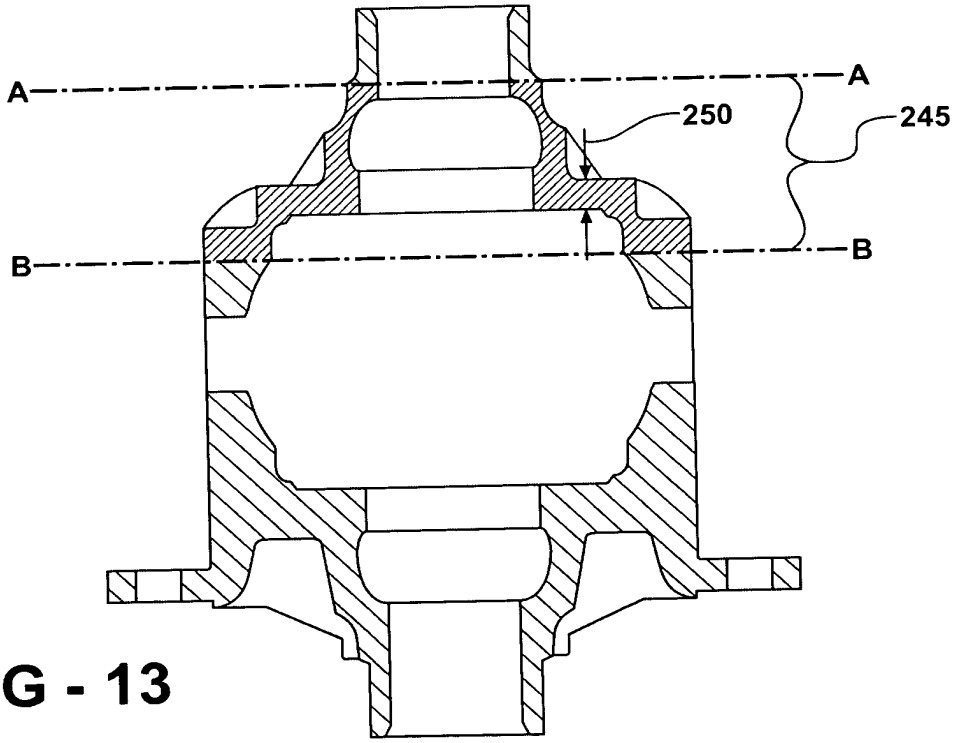


FIG - 13